



Model 209 GUNCTETE MACHINE

Dry-Mix Gunite Machine



Model 209:

Model 209 provides a very even flow of material which allows uniform hydration and smooth placement.

The adjustable output of material may be increased without sacrificing the quality of the application. The compact 209 is capable of spraying through hoses from $\frac{1}{4}$ " to $\frac{1}{4}$ "

(19 to 38 mm) inside diameter.

Standard Features:

- Automatic pad clamping
- Dust suppression system
- Continuous feed hopper with bag breaker
- Material Agitator
- Screen and direct drive 5 hp, 8 AM, air motor
- Optional electric drive motor
- Optional bulk bag adaptor.

Applications:

- Refractory
- Homes
- Tunnels
- Concrete Repair
- Banks
- Buildings
- Excavations
- Slope Stabilization
- Rockscaping
- Pools
- Mines
- Channels
- Piers
- Sea Walls
- Sewers
- Parks & Zoos
- Retaining & Fire Walls
- Dams & Reservoirs
- Sand & Rock Backfill
- Concrete Pipe
- Ditches

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209 CONFIGURATIONS

Feed Bowl Pockets	Hose Size (I.D.)	Maximum Aggregate Size	Air Compressor (Recommended size at 100 psi)	Maximum Output**	Common Applications
18	³ / ₄ " (1.9cm)	¹/8" (3.5mm)	125 cfm (3.5m³/min)	2yd³/hr (1.5m³/hr)	Fine, detailed artistic-type work, rockscaping, patch, repair.
18	1" (2.5cm)	¹ / ₄ " (7mm)	210 cfm (6.0m ³ /min)	2yd³/hr (1.5m³/hr)	Fine, detailed artistic-type work, rockscaping, patch, repair.
18	1 ¹ / ₄ " (3.2cm)	¹ / ₄ " (7mm)	315-375 cfm (9-11m³/min)	6yd³/hr (4.6m³/hr)	Refractory spraying, repair work, smooth finish
16	1 ¹ / ₄ " (3.2cm)	¹ / ₄ " (7mm)	315-375 cfm (9-11m³/min)	6yd³/hr (4.6m³/hr)	Refractory spraying, repair work, smooth finish
16	1 ¹ / ₂ " (3.8cm)	³/8" (10mm)	315-375 cfm (9-11m ³ /min)	9yd³/hr (6.9m³/hr)	Refractory spraying, repair work, smooth finish

ubtract roughly 90 SCFM (2.5M/MIN) from air requirement if electric model is used. Additional air may be required depending on altitude and atmospheric pressure. Bowl, material, air system, nozzleman capability together determine maximum output.

MODEL		209		
Maximum Horizontal Conveying Distance	ft m	1000+ 305+		
Maximum Vertical Conveying Distance	ft m	300+ 91+		
Drive System		5 hp, 8 AM Rotary Vane Motor, Sealed Spur Gear		
Hopper		Continuous Feed		
Gross Weight (Approx.)	lbs kg	595 269		

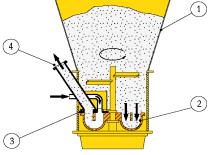
Maximum theoretical performance shown above. Performance will vary depending on slump, mix design and delivery line diameter. Specifications subject to change without prior notice.



Operating Principle:

Model 209 has the same basic operating principle that has made its SOVA-style gun so successful throughout the world.

- 1. The dry mix is fed through a hopper into the pockets of the rotary feed wheel.
- 2. The rotary feed wheel, driven by a heavy-duty oil bath gear drive, rotates the mix under the conveying air inlet and material outlet.



- 3. With the introduction of single source compressed air, the mix is evacuated from the feed wheel pockets and then travels through the outlet.
- 4. The dry mix is then conveyed in suspension through the dry mix hose to the shotcrete nozzle where water is introduced.

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